

***Final Draft***  
**of the original manuscript:**

Pazini Abatti, G.; Nunes Pires, A.T.; Spinelli, A.; Scharnagl, N.; da Conceicao, T.F.:

**Conversion coating on magnesium alloy sheet (AZ31) by vanillic acid treatment: Preparation, characterization and corrosion behavior**

In: Journal of Alloys and Compounds 738 (2018) 224 - 232

First published online by Elsevier: December 13, 2017

DOI: 10.1016/j.jallcom.2017.12.115

<https://doi.org/10.1016/j.jallcom.2017.12.115>

1 **Conversion coating on magnesium alloy sheet (AZ31) by**  
2 **vanillic acid treatment: preparation, characterization and**  
3 **corrosion behavior**

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11

12 **Abstract**

13 Herein we report the development and characterization of an eco-friendly protective  
14 layer of magnesium vanillate on the surface of a magnesium AZ31 alloy sheet, based on  
15 a treatment with 1.0 mmol L<sup>-1</sup> vanillic acid aqueous solution. The coating composition  
16 was investigated by XPS and FTIR, and the corrosion behavior of the treated sheets was  
17 verified by potentiodynamic polarization and EIS. The results obtained show that the  
18 treatment improves corrosion protection and the adhesion of polymer coatings, being a  
19 promising treatment for magnesium alloys.

20 **Keywords:** Magnesium alloy; Vanillic acid; Conversion coating

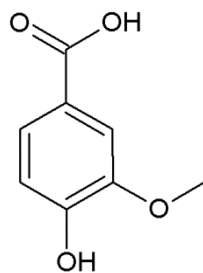
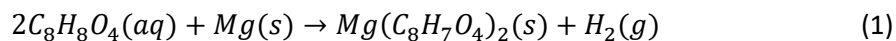
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## 1 1. Introduction

2 The development of eco-friendly coatings for magnesium alloys is a growing  
3 research field [1–5]. These lightweight and biocompatible materials have potential  
4 application in the automobile and aerospace industries, as well as in biomedicine [6–9],  
5 but their low corrosion resistance inhibits a widespread application [10]. Conversion  
6 coatings prepared using hydrofluoric acid [11–13] and chromium [14] present good  
7 protective properties, but these chemicals are toxic and the use of chromium is under  
8 legal restrictions. Thus, new eco-friendly coatings have been developed based on  
9 natural and non-toxic chemicals, as phytic acid [15–18], calcium phosphate [8,19],  
10 cerium salts [20–22], chitosan [23] and others.

11 An interesting strategy to develop new and greener conversion coatings for  
12 magnesium alloys is to treat the alloy with natural organic acids, which form insoluble  
13 salts with magnesium. In this context, a potential candidate is 4-hydroxy-3-  
14 methoxybenzoic acid ( $C_8H_8O_4$ ), known as vanillic acid, a derivative of vanillin [24], the  
15 aldehyde responsible for the vanilla flavor (Fig. 1). This acid may react with  
16 magnesium, according to the equation 1, forming magnesium vanillate ( $Mg(C_8H_7O_4)_2$ ),  
17 which is likely to be insoluble and protect the metal surface from corrosion.



21 **Fig. 1.** Chemical structure of the vanillic acid molecule

22  
23 Besides its natural origin, vanillic acid has analgesic [25], antioxidant [26],  
24 antimicrobial [27], and anti-inflammatory properties [28], interesting characteristic for  
25 biomedical applications.

26  
27 Another interesting characteristic of this acid is the presence of hydroxyl and  
28 methoxy groups on its chemical structure, which may act as interaction sites for  
29 polymer coatings, inducing an adhesion improvement. Thus, the aim of this study was

1 to prepare and characterize a conversion coating on magnesium AZ31 sheets, by a  
2 treatment with vanillic acid, and to evaluate its protective properties in the presence of a  
3 corrosive solution. The potential of the prepared coating as a pre-treatment for a  
4 polymer coating was also investigated.

## 5 6 7 8 **2. Experimental**

### 9 10 *2.1. Materials*

11  
12 Sheets of magnesium alloy AZ31, with dimensions of 5.0 x 2.0 x 0.2 cm, and  
13 composition shown below, were used in this study.

14

Element	Al	Zn	Mn	Si	Cu	Ca	Ni	Fe	Mg
wt.%	2.97	0.85	0.24	0.02	< 0.01	< 0.01	< 0.01	0.03	Bal.

15  
16 The 4-hydroxy-3-methoxybenzoic acid (vanillic acid) was obtained from  
17 Aldrich. NaOH and NaCl were obtained from Vetec. Poly(4-vinylpyridine) (P4VP,  $M_v$   
18 = 200,000) was obtained from Scientific Polymer. All chemicals were used without  
19 prior purification.

### 20 21 *2.2. Conversion coating*

22  
23 The applied conversion coating process consisted of two steps. In the first one, a  
24 ground sheet (paper 1200 grid) was immersed in a NaOH 1.0 mol L<sup>-1</sup> aqueous solution,  
25 at room temperature, under mechanical stirring, during 24 h, followed by washing with  
26 water. This step forms a magnesium hydroxide layer on the metal surface, which  
27 enhances the development of a uniform vanillate layer, as observed in previous studies.  
28 Then, it was immersed in a vanillic acid 1.0 mmol L<sup>-1</sup> aqueous solution at room  
29 temperature, under mechanical stirring, for 24 h. Finally, the sheet was washed again  
30 with water and dried under vacuum at 100 °C for 24 h. The sheets used in this study are  
31 denoted as AZ31A (as-received), AZ31G (ground), AZ31N (NaOH treated) and AZ31V  
32 (vanillic acid treated).

### 2.3. *Fourier Transformed Infrared spectroscopy (FTIR)*

The infrared spectra of the samples were recorded using the ATR technique in a SHIMADZU IRPrestige-21 spectrophotometer. All measurements were performed in the range of 4000 to 1000  $\text{cm}^{-1}$ , in a total of 40 scans with a resolution of 4  $\text{cm}^{-1}$ .

### 2.4. *Scanning Electron Microscopy (SEM)*

The morphology of the coatings was investigated by means of scanning electron microscopy (SEM), using a Tescan Vega3 SB microscope, operating at 5 kV. Prior to each measurement, the samples were coated with an ultra-thin gold layer.

### 2.5. *X-ray photoelectron spectroscopy (XPS)*

X-ray photoelectron spectroscopy (XPS) was performed by using a Kratos DLD Ultra Spectrometer with an Al-K $\alpha$  X-ray source (monochromator) as anode with power of 225 W. The samples were used as received without any further surface preparation or cleaning. For the survey spectra, a pass-energy (PE) of 160 eV was used while for the region scans PE was 40 eV. Charge neutralization was applied during all measurements. Depth profiling was carried out by using argon ion sputtering with energy of 3.8 keV and a current density of 125  $\mu\text{A cm}^{-2}$ . The etching rate was determined to be 12  $\text{nm min}^{-1}$  specific for Ta<sub>2</sub>O<sub>5</sub>. Data evaluation was done by using CasaXPS Software. The spectra were calibrated to binding energy of 284.5 eV for C-C of the C1s signal. For the depth profiling the region files were quantified without any further deconvolution.

### 2.6. *Corrosion Analyses*

Electrochemical Impedance Spectroscopy (EIS) and Potentiodynamic Polarization analyses were performed on a potentiostat PalmSens 3, using a three electrode cell (sample as the working electrode, a graphite rod as auxiliary electrode and Ag/AgCl (KCl saturated) as reference electrode). An area of 1.0  $\text{cm}^2$  was exposed to a NaCl 3.5 wt.% aqueous solution. EIS measurements were performed from 100 kHz to

1 10 mHz with an amplitude of 10 mV in relation to the open circuit potential (OCP).  
2 Two measurements were performed for each sample. Prior to each analysis, the OCP  
3 was monitored for 30 min. The potentiodynamic polarization was performed using a  
4 scan rate of 0.1 mV s<sup>-1</sup> from -250 mV to 1000 mV in relation to OCP. A current limit  
5 was set at 10 mA for each analysis. These analyses were also performed after 30 min of  
6 OCP measurements. Four measurements were performed for each sample.

## 7 8 *2.7. Delamination tests*

9  
10 To investigate whether the formed layer could improve the adhesion of polymer  
11 coating, poly(4-vinylpyridine) (P4VP) films were prepared on the ground and treated  
12 sheets. The P4VP coatings were obtained by casting a P4VP solution in ethanol over the  
13 sheets, adjusting the wet thickness using a proper spacer, and letting the solution to dry.  
14 Then, a cross-cut was performed on the polymer film and the damaged area was  
15 exposed to the solution used in the electrochemical tests. The changes in the aspect of  
16 the samples with time were recorded using a digital camera.

## 17 18 **3. Results and discussion**

### 19 20 *3.1. Characterization of the Conversion Coating*

21  
22 The chemical composition of the formed conversion coating was determined by  
23 FTIR and XPS analysis. The FTIR spectra for pure vanillic acid, AZ31A, AZ31N and  
24 AZ31V are shown in Fig. 2. The signals assignments were performed based on the  
25 literature [29–31].  
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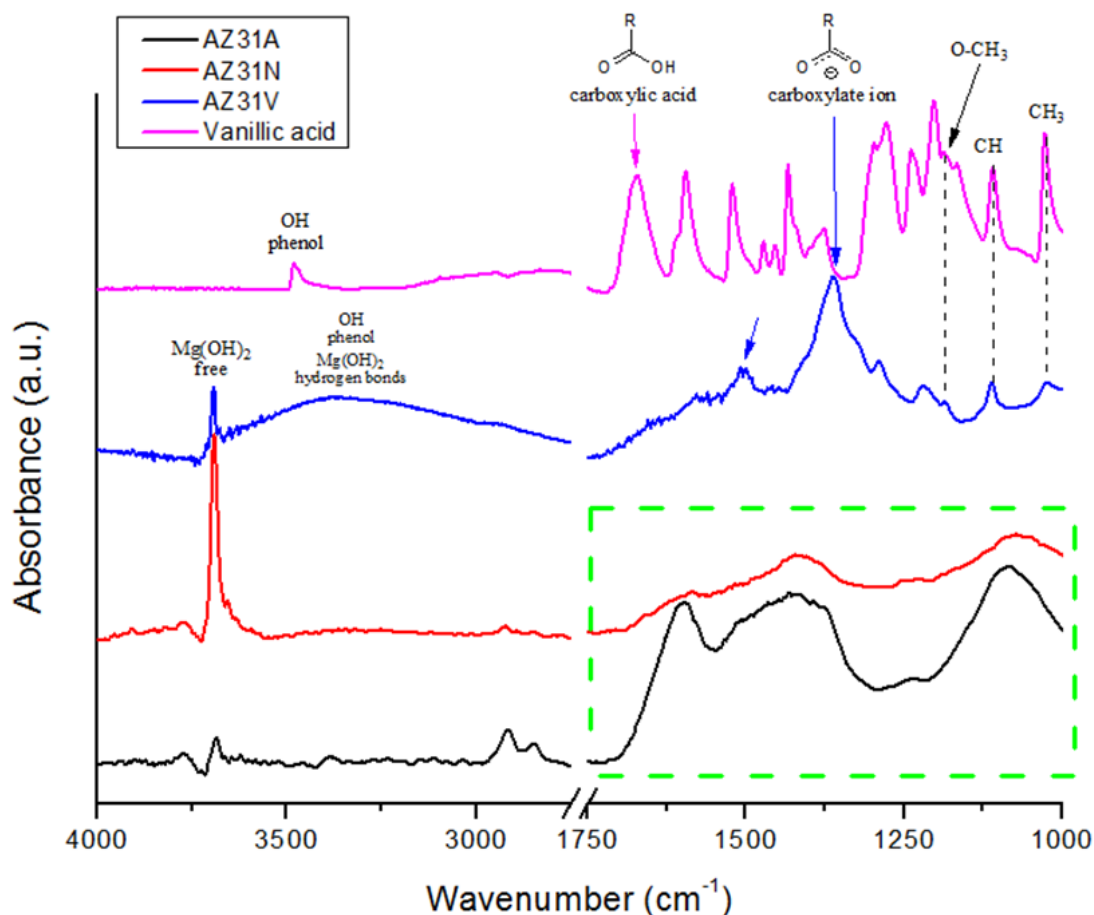


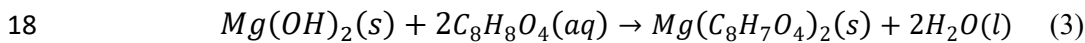
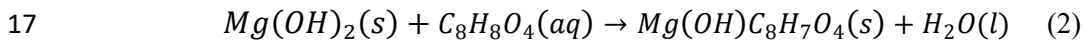
Fig. 2. FTIR spectra for pure vanillic acid, AZ31A, AZ31N and AZ31V.

Characteristic vibrational bands of the carboxylate ion are present in the FTIR spectrum of AZ31V. The two absorption bands are related to the asymmetric ( $1508\text{ cm}^{-1}$ ) and symmetric ( $1364\text{ cm}^{-1}$ ) stretching of the  $\text{COO}^-$  group, respectively, of magnesium vanillate. Similar bands are described by Swislocka et al. for other alkaline metal vanillates [29]. The  $\text{C}=\text{O}$  vibrational band for vanillic acid ( $1670\text{ cm}^{-1}$ ) does not appear in the spectrum of AZ31V, indicating the conversion of the vanillic acid into a vanillate. The  $\text{C}-\text{C}$  vibrational band ( $1590\text{ cm}^{-1}$ ), related to the aromatic ring, does not appear in AZ31V spectrum due to the convolution caused by the possible mixture of magnesium oxide, magnesium hydroxide and magnesium vanillate on the surface. Nevertheless, the spectra of vanillic acid and AZ31V show similar absorption bands, like the asymmetrical bending of  $\text{CH}_3$  group ( $1024\text{ cm}^{-1}$ ), angular deformation of aromatic  $\text{CH}$  ( $1108\text{ cm}^{-1}$ ) and stretching of  $\text{O}-\text{CH}_3$  ( $1185\text{ cm}^{-1}$ ). The  $\text{OH}$  stretching of the phenol group appears as a sharp band on the pure vanillic acid spectrum, at  $3481\text{ cm}^{-1}$ , whereas it appears as a broad band, in the range of  $2750\text{ cm}^{-1}$  to  $3600\text{ cm}^{-1}$ , in the AZ31V

1 spectrum, which is probably related to hydrogen bonds [29]. In the range of 1750 cm<sup>-1</sup>  
2 to 1000 cm<sup>-1</sup>, the spectra of AZ31A and AZ31N show convoluted signals related to  
3 hydroxides and oxides. The strong and sharp signal at 3693 cm<sup>-1</sup>, observed on the  
4 spectrum of AZ31N is related to the OH stretching of magnesium hydroxide free from  
5 hydrogen bonds. It can be observed that this signal is also present in the spectra of  
6 AZ31V. These FTIR results suggest a mixture of compounds on top layer of the  
7 conversion coating.

8 To confirm the chemical composition and determine the thickness of the coating,  
9 XPS analyses were realized. Fig. 3 shows that the surface composition of the coating is  
10 of 51 at.% C, 34 at.% O, and 10 at.% Mg, different from the expected composition for  
11 a pure magnesium vanillate layer (41 at.% C, 20 at.% O and 3 at.% Mg), confirming  
12 that the surface is comprised of a mixture of magnesium vanillate (Mg(C<sub>8</sub>H<sub>7</sub>O<sub>4</sub>)<sub>2</sub>),  
13 magnesium hydroxide and, possibly, magnesium hydroxy vanillate (Mg(OH)C<sub>8</sub>H<sub>7</sub>O<sub>4</sub>).  
14 Besides the reaction described in equation 1, the following reactions might take place at  
15 the alloy surface during the treatment:

16



19

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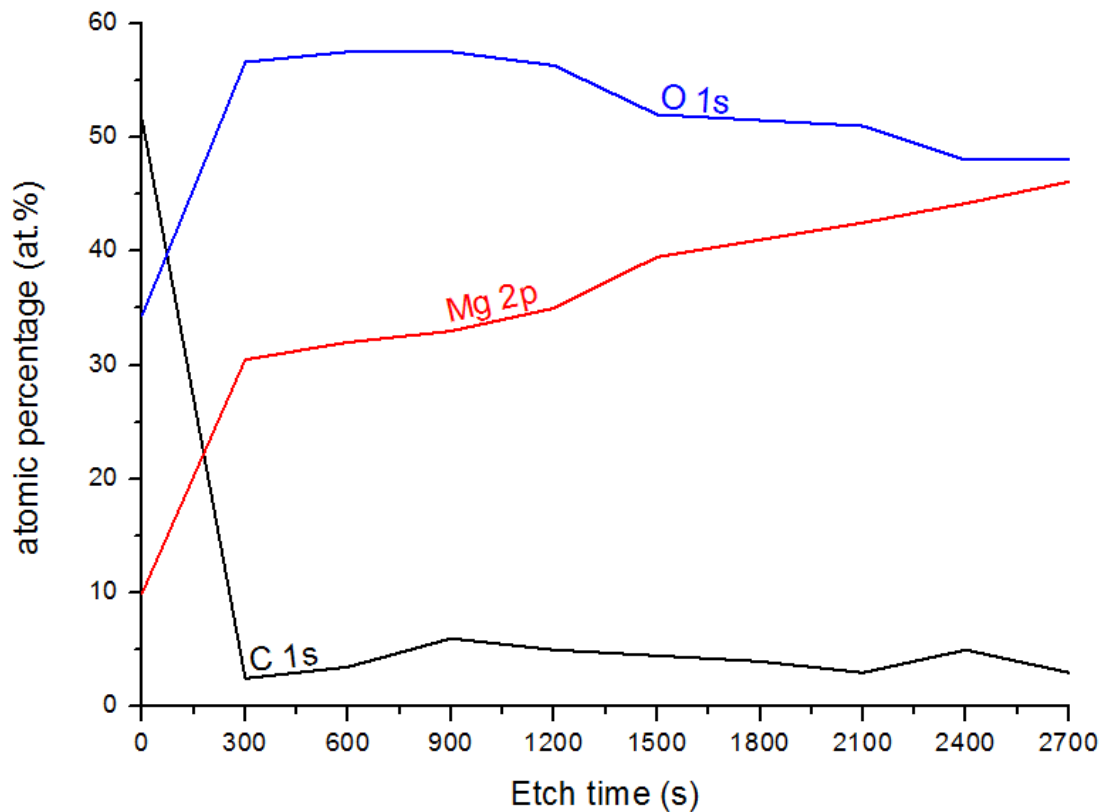
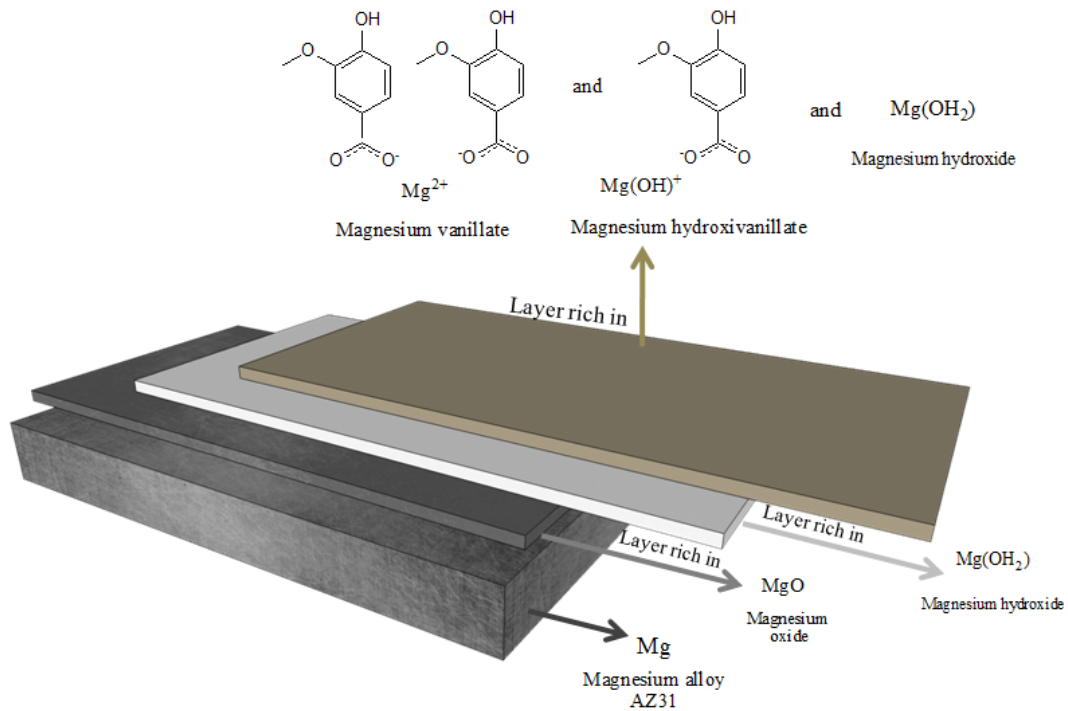


Fig. 3. Depth profile of AZ31V surface, obtained by means of XPS analysis.

The thickness of the conversion coating was estimated based on the concentration of carbon. It can be seen in Fig. 3 that the carbon concentration drops sharply from 51 at.% to about 3 at.% after 300 s of etching, maintaining a constant value therefrom. Considering this residual concentration of carbon as being related to some impurity, and considering the used etching rate of  $12 \text{ nm min}^{-1}$ , it can be concluded that the vanillate layer has a thickness below 60 nm. It is interesting to observe in Fig. 3 that, when the carbon concentration reaches a minimum, the O/Mg ratio is close to 2, indicating a predominance of magnesium hydroxide beneath the vanillate layer. This ratio goes to 1 as the etching approaches the layer/metal interface, suggesting a region rich in magnesium oxide. Based on these results, it is suggested that the formed layer has the composition shown in Fig. 4.



1

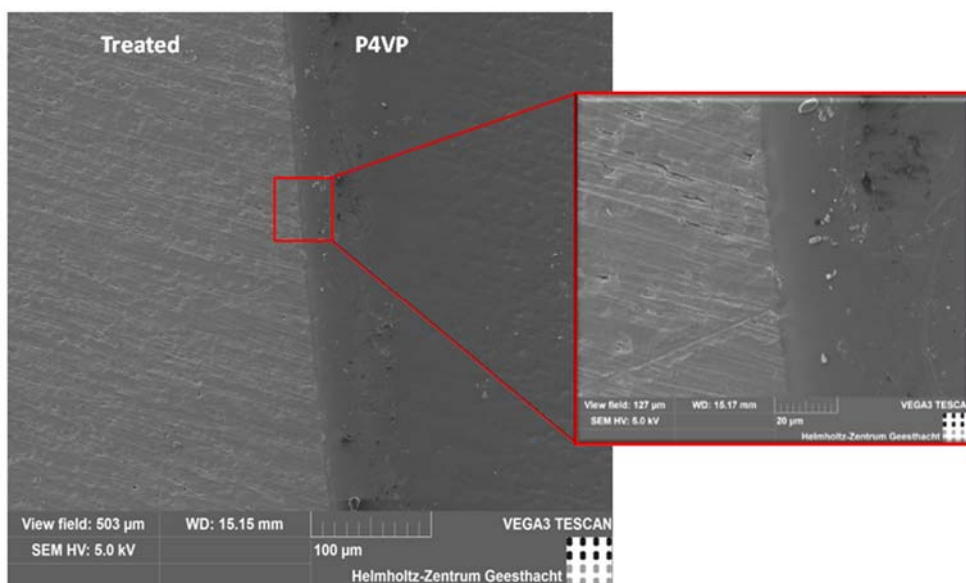
2 **Fig. 4.** Schematic representation of the conversion coating composition based on XPS analysis.

3

4

5 Fig. 5 shows the morphology of the conversion coating. It can be seen that the  
 6 formed coating is compact and that the metal surface is completely covered by it. A  
 7 higher magnification reveals the presence of some cracks, similar to the observed for  
 8 other conversion coating processes (inset) [1,15,32].

8



9

10 **Fig. 5.** SEM images of AZ31V. In the inset, a higher magnification of the indicated red square.

11

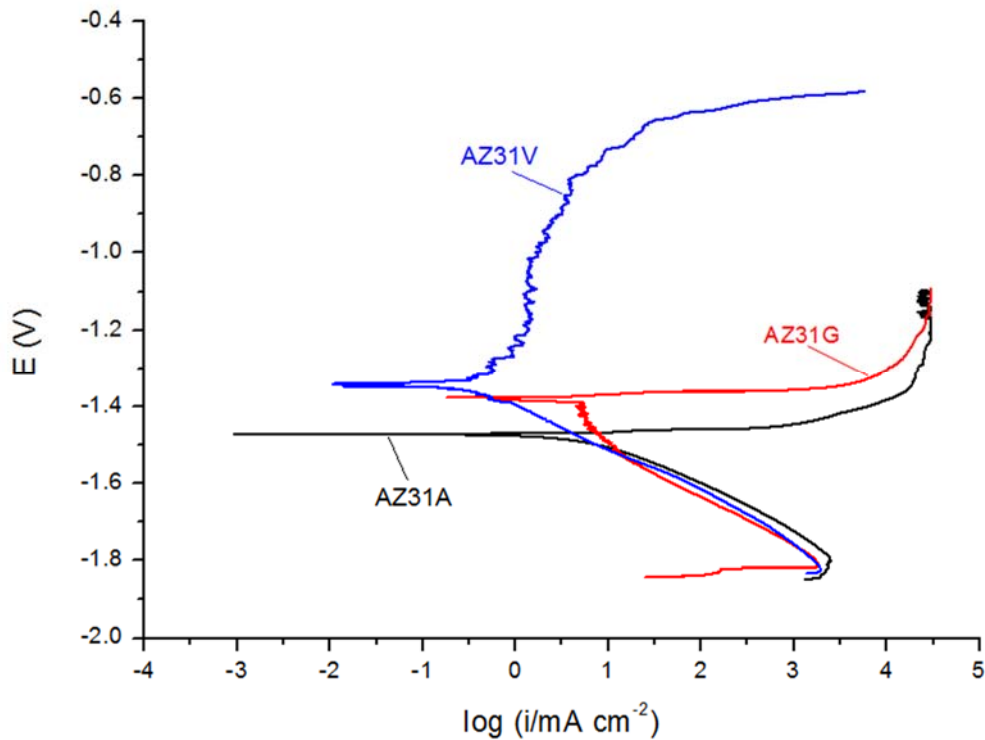
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2 *3.2. Electrochemical characterization*

3

4 The results of potentiodynamic polarization are shown in Fig. 6. It can be seen  
5 that AZ31V shows a different anodic behavior from AZ31G and AZ31A. Whereas  
6 AZ31G and AZ31A show high anodic currents at  $E_{\text{corr}}$ , AZ31V shows passivation of the  
7 metal surface. This indicates that the formed layer has a good adhesion to the metal and  
8 provides an effective barrier to the metal dissolution. The cathodic slope ( $\beta_c$ ), Table 1, is  
9 similar for all samples, indicating that the coating acts as an anodic type inhibitor.

10



11

12

**Fig. 6.** Potentiodynamic polarization curves of AZ31A, AZ31G and AZ31V.

13

14 It can be observed in Table 1 that the grounding process decreases the corrosion  
15 current density, what is related to the removal of metallic impurities from the sheet  
16 surface, as discussed by Nwaogu [33]. The value of  $i_{\text{corr}}$  for AZ31G was about thirteen  
17 times lower than the observed for AZ31A.

18

19 Table 1. Results of potentiodynamic polarization curves for this work and selected references. Four  
20 measurements were performed for each AZ31A, AZ31G and AZ31V samples.

21

Sample	$E_{\text{corr}}$ (mV)	$i_{\text{corr}}$ ( $\mu\text{A cm}^{-2}$ )	$-\beta_c$ ( $\text{mV dec}^{-1}$ )	$i_{\text{corr}}$ reduction
AZ31A	-1531 $\pm$ 6	56.9 $\pm$ 21.1	138.31 $\pm$ 8.85	
AZ31G	-1512 $\pm$ 82	4.27 $\pm$ 2.05	128.72 $\pm$ 5.04	13
AZ31V	-1352 $\pm$ 14	0.58 $\pm$ 0.25	144.63 $\pm$ 11.78	98
Ce – V [22]*	-1404 $\pm$ 80	1.24 $\pm$ 0.13	-	82
Cr [18]*	-1468	6.13	-	90
HF [12]*	-1498 $\pm$ 23	19.0 $\pm$ 10.0	-	6

\*In comparison to the  $i_{\text{corr}}$  value obtained for the as-received sample, for each reference.

A much lower corrosion current is observed for AZ31V, which shows a  $i_{\text{corr}}$  of almost one hundred times lower than that of AZ31A. Comparing to reports in the literature for Ce, Cr and HF treatments (Table 1), it can be seen that the vanillic acid treatment provides a corrosion protection similar to some of the most used conversion coatings. For an eco-friendly process, this is a remarkable result, especially considering the low thickness of the vanillate layer. For internal comparison, Fig. 7 shows the aspect of the exposed areas of AZ31A, AZ31G and AZ31V after the polarization up to 500 mV above OCP. It can be observed that AZ31A and AZ31G are damaged on the entire exposed area, whereas AZ31V shows only a few spots of corrosion. Even after a polarization up to 1000 mV above OCP, the surface of AZ31V is less damaged.

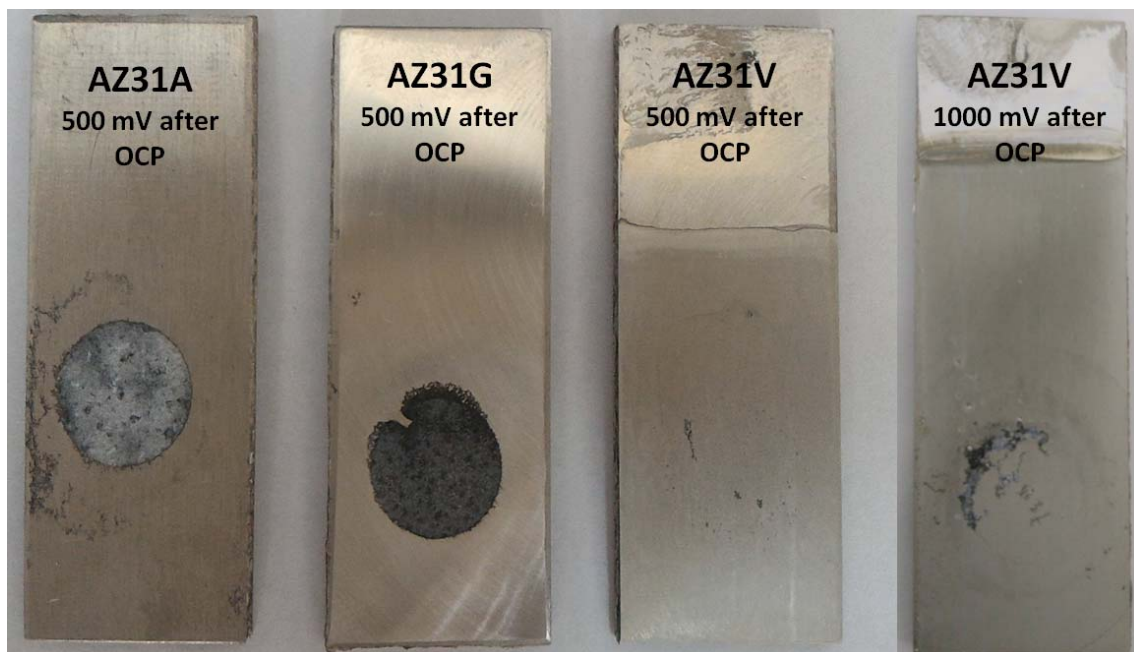
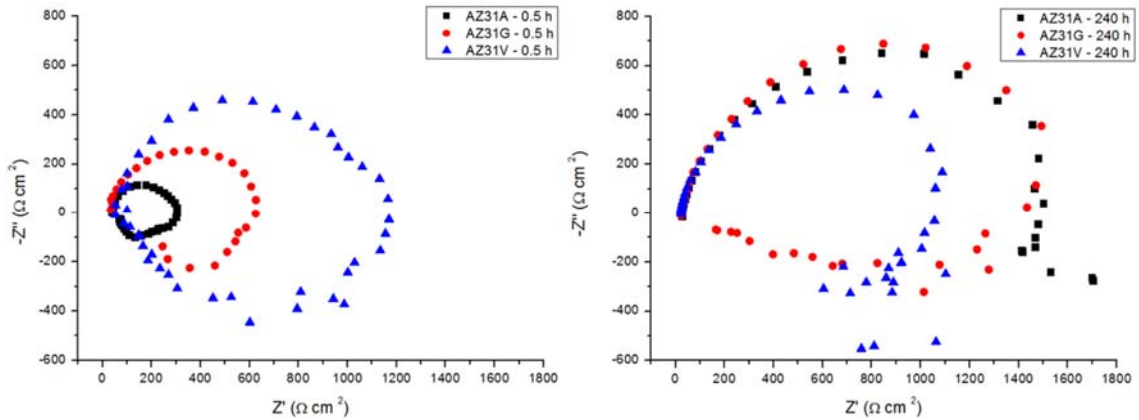


Fig. 7. Aspect of the samples after potentiodynamic polarization tests.

1 EIS analyses were performed during ten days to obtain a long-term  
 2 characterization of the coating performance, and the results are shown in Fig. 8. It can  
 3 be seen that there is a positive influence of mechanical cleaning on the value of the  
 4 charge transfer resistance ( $R_{ct}$ ), which was obtained from the diameter of the semicircle.  
 5 As shown in Table 2, the grounding process increases  $R_{ct}$  in approximately two folds,  
 6 in relation to the as-received sample, at an exposure time of 0.5 h. As discussed for the  
 7 polarization results, this is related to the removal of metallic impurities.



8  
 9 **Fig. 8.** Nyquist plots of the three samples (A) after 0.5 h and (B) after 240 h of exposure to a 3.5 wt.%  
 10 NaCl solution.

11  
 12 Table 2. Results obtained from EIS analysis.

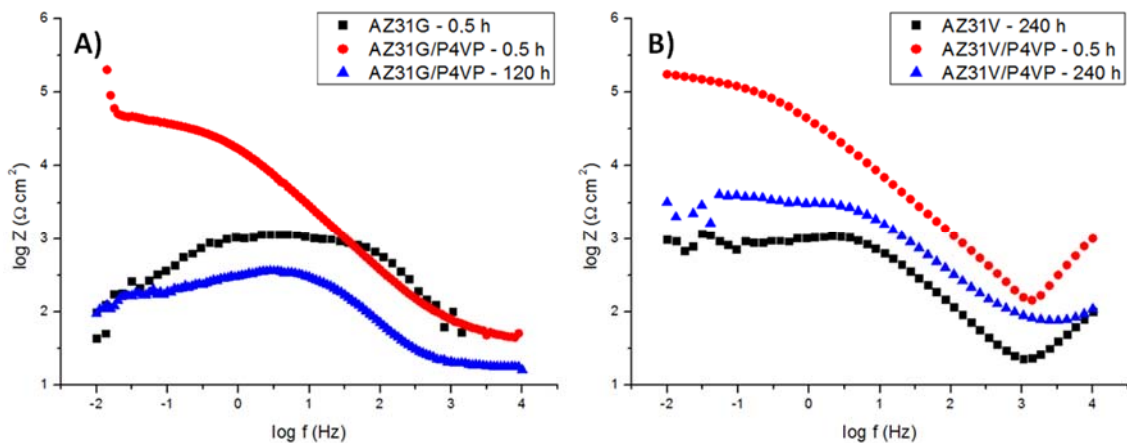
Sample	Time (h)	$R_{ct}$ ( $\Omega$ )*
AZ31A	0.5	270
	240	1,510
AZ31G	0.5	600
	240	1,775
AZ31V	0.5	944
	240	1,060

13 \* Values obtained by the medium value of two samples each.

14  
 15 On the other hand, the treatment with vanillic acid increases  $R_{ct}$  in  
 16 approximately four folds for the same exposure time, a result that confirms the  
 17 protective nature of the formed coating. After ten days of exposure (240 h), all samples  
 18 show an increase in the value of  $R_{ct}$ , which is related to the deposition of corrosion  
 19 products on the samples surface, reaching  $R_{ct}$  values in the order of 1 k $\Omega$ .

3.3. Properties as a pre-treatment for a polymer coating

To evaluate the potential of this process as a pre-treatment for polymer coatings, P4VP coatings were prepared on AZ31G and AZ31V sheets. This polymer was selected due to its interesting properties as a corrosion inhibitor for copper [34], and due to its potential interaction with the hydroxyl group of vanillate [35]. It can be observed in the Bode plot (Fig. 9A) that for AZ31G coated with P4VP, the maximum impedance value ( $Z_{max}$ ) decreases three orders of magnitude within five days (Table 3), reaching an impedance similar to that of uncoated AZ31G. At this time, it could be observed that the polymer has detached from the substrate.



**Fig. 9.** Bode plot for ground (A) and vanillic acid treated substrates (B), coated with P4VP, in different exposure times to a 3.5 wt.% NaCl solution.

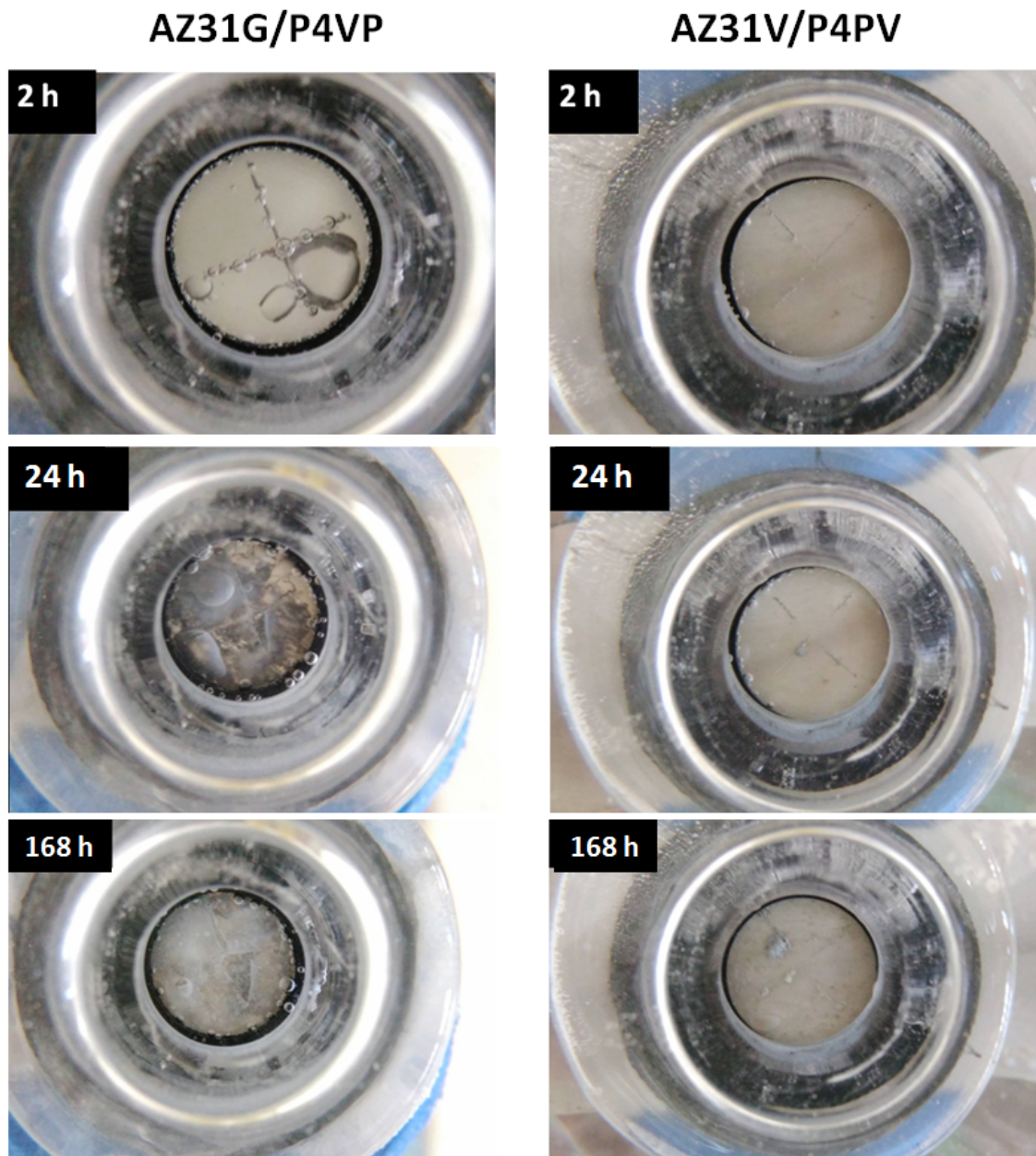
Table 3. Results obtained from EIS analysis.

Sample	Time (h)	$Z_{max}$ ( $\Omega$ cm <sup>2</sup> )*
AZ31G	0.5	653
AZ31G/P4VP	0.5	64,890
	120	684
AZ31V	0.5	960
AZ31V/P4VP	0.5	149,990
	240	3,394

\* Values obtained by the medium value of two samples each.

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On the other hand, AZ31V coated with P4VP (Fig. 9B) show a much higher  $Z_{max}$  value than AZ31V, even after 10 days of exposure. The initial impedance was also higher than the observed for the AZ31G substrate coated with P4VP. Additionally, no film detach was observed during the whole experiment. These results confirm the potential of the vanillic acid treatment as a pre-treatment to improve the performance of polymer coatings. Furthermore, Fig. 10 shows the results of the delamination tests. It can be seen that, after 2 h of exposure to a 3.5 wt. % NaCl solution, the coated AZ31G substrate show signs of corrosion. After 1 day of exposure, the entire exposed area is damaged and after 7 days the metal surface is entirely covered with corrosion product.



**Fig. 10.** Aspect of the samples AZ31G/P4VP and AZ31V/P4VP at different times of the delamination test.

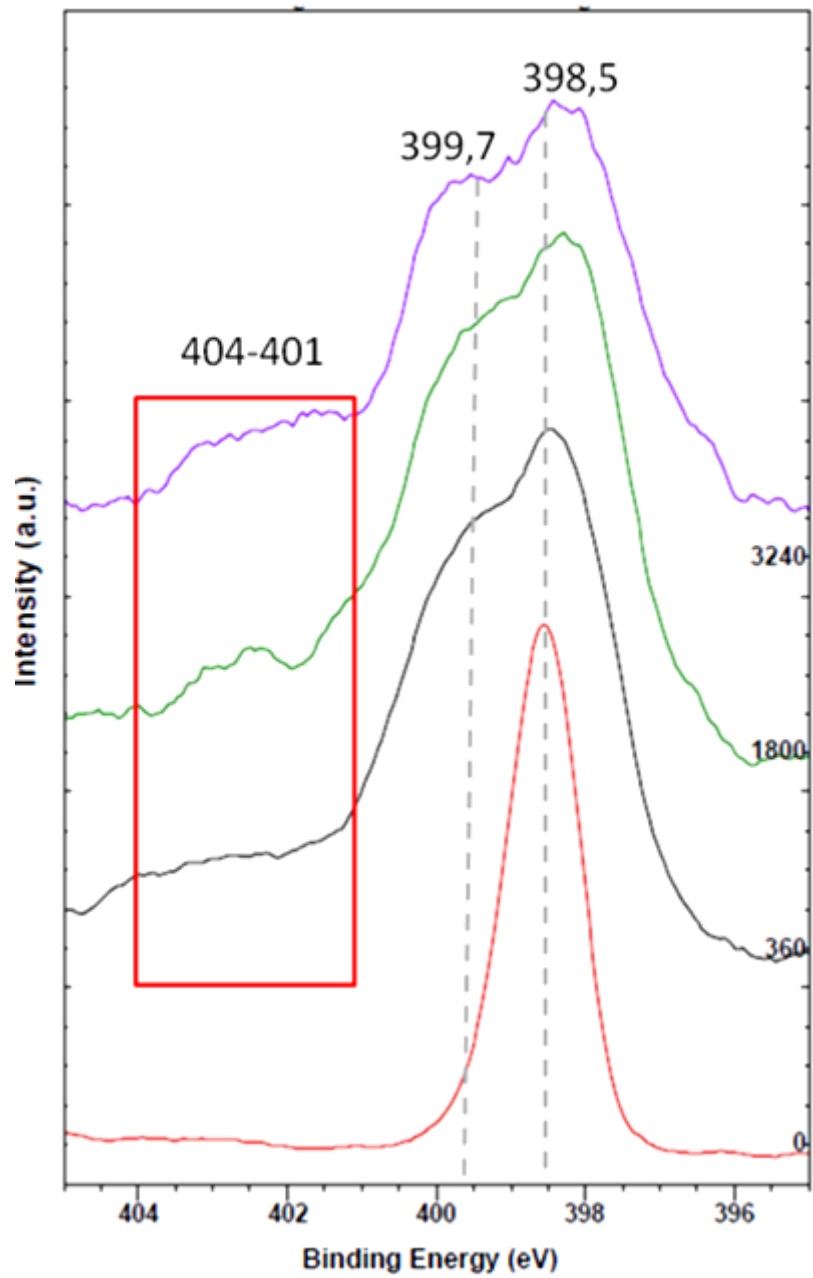
For the coated AZ31V substrate, the behavior was different, with only a few corrosion spots on the surface after seven days of exposure. The coating did not detach from the substrate even after 10 days. These results show that the vanillate layer improves the adhesion of the polymer coatings as well as the corrosion protection they offer.

A thinner P4VP coating was prepared on a AZ31V substrate and the sample was analyzed by XPS. Fig. 11 shows the binding energy of the N 1s electron at different



1 etching times. At the P4VP coating surface, there is a single peak with binding energy of  
2 398.5 eV, attributed to free pyridine groups present in P4VP [35]. At the interface,  
3 another peak appears at 399.7 eV that can be attributed to interactions (probably dipole-  
4 dipole) of the pyridine ring with functional groups on the vanilate layer [36–38]. The  
5 broad band in the range of 401 to 404 eV, indicated by the red rectangle, refers to the  
6 hydrogen bonds between the hydroxyl groups present on the vanillate layer and the  
7 pyridine groups of P4VP. This result confirms the interaction of the P4VP coating with  
8 the vanilate layer. Fig.s 12A and 12B shows schematic representations of the interface  
9 of ground and treated samples coated with P4VP.

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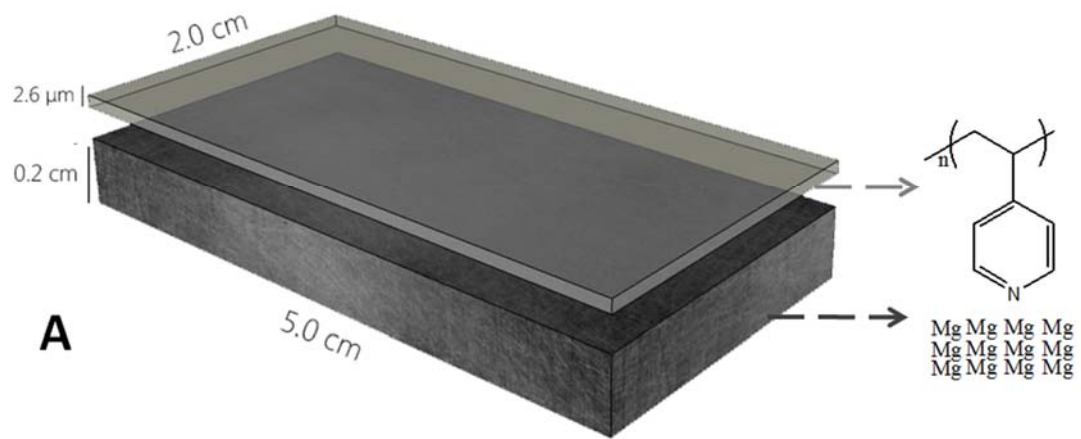


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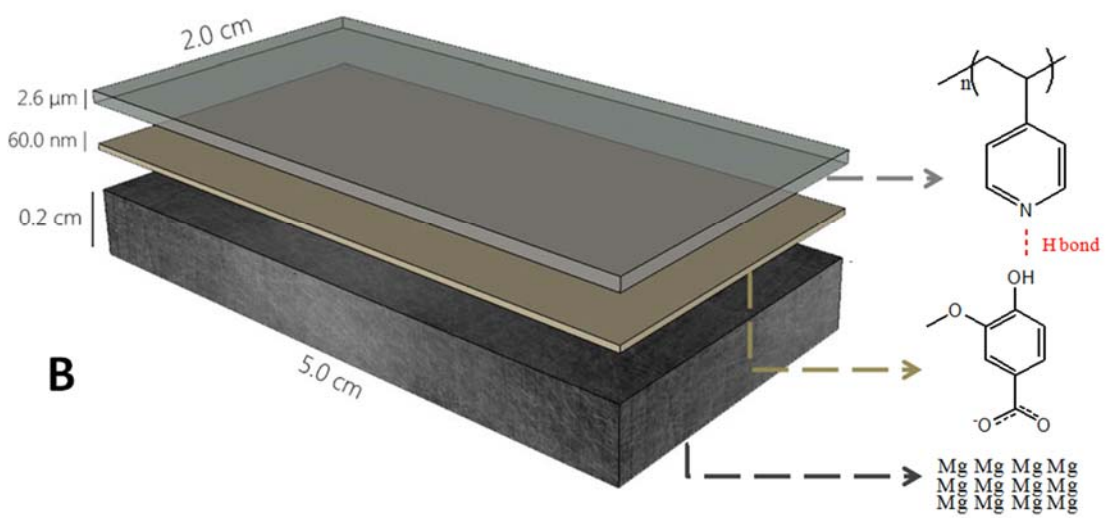
2 **Fig. 11.** XPS spectra of the N 1s region for P4VP coated AZ31V with different etching times (0, 360,  
 3 1800 e 3240 s).

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**Fig. 12.** Schematic representation of the interfacial interaction between P4VP and AZ31G (A) and P4VP and AZ31V (B).

5

6

7

1 **4. Conclusion**

2

3 The treatment of AZ31 alloy sheets with vanillic acid is an eco-friendly method to  
4 form a protective conversion coating on the metal surface. The coating inhibits the  
5 anodic dissolution of the metal and reduces the corrosion current in a magnitude similar  
6 to the observed for traditional processes described in the literature. As a pre-treatment,  
7 the vanillate layer shows the potential to improve the adhesion, and consequently, the  
8 protectiveness, of polymer coatings, by means of hydrogen bonds and/or dipole  
9 interaction. This is due to the presence of hydroxyl and methoxy groups on its chemical  
10 structure. It is a new and promising conversion coating for magnesium alloys.

11

12 **Acknowledgments**

13 The authors would like to thank CNPq (project number 445263/2014-8) for the  
14 financial support of this study.

15

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1 **Figures captions**

2

3 **Fig. 1.** Chemical structure of the vanillic acid molecule

4 **Fig. 2.** FTIR spectra for pure vanillic acid, AZ31A, AZ31N and AZ31V.

5 **Fig. 3.** Depth profile of AZ31V surface, obtained by means of XPS analysis.

6 **Fig. 4.** Schematic representation of the conversion coating composition based on XPS  
7 analysis.

8 **Fig. 5.** SEM images of AZ31V. In the inset, a higher magnification of the indicated red  
9 square.

10 **Fig. 6.** Potentiodynamic polarization curves of AZ31A, AZ31G and AZ31V.

11 **Fig. 7.** Aspect of the samples after potentiodynamic polarization tests.

12 **Fig. 8.** Nyquist plots of the three samples (A) after 0.5 h and (B) after ten (10) days of  
13 exposure to a 3.5 wt.% NaCl solution.

14 **Fig. 9.** Bode plot for ground (A) and vanillic acid treated substrates (B), coated with  
15 P4VP, in different exposure times to a 3.5 wt.% NaCl solution.

16 **Fig. 10.** Aspect of the samples AZ31G/P4VP and AZ31V/P4VP at different times of the  
17 delamination test.

18 **Fig. 11.** XPS spectra of the N 1s region for P4VP coated AZ31V with different etching  
19 times (0, 360, 1800 e 3240 s).

20 **Fig. 12.** Schematic representation of the interfacial interaction between P4VP and  
21 AZ31G (A) and P4VP and AZ31V (B).

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