

Konferenzbeitrag

Scharnagl, N.:

SMARCOAT - Entwicklung smarter nano- und mikro-gekapselter Sensoren fuer Beschichtungen zur Verbesserung der Lebensdauer von Materialien

Korrosion und Korrosionsschutz von Aluminium und Magnesium,
45. Sitzung des Arbeitskreises (2016) Frankfurt / M (D), 20.-21.09.2016

DOI: -

SMARCOAT

Entwicklung smarterer nano- und mikro-gekapselter Sensoren für Beschichtungen zur Verbesserung der Lebensdauer von Materialien

(Development of Smart Nano and Microcapsulated Sensing Coatings for improving of Material Durability/Performance (ref. 645662)-MSCA-RISE-2014: Marie Skłodowska-Curie Research and Innovation Staff Exchange (RISE))

45. Sitzung des Arbeitskreises

"Korrosion und Korrosionsschutz von Aluminium und Magnesium"

20./21. September 2016

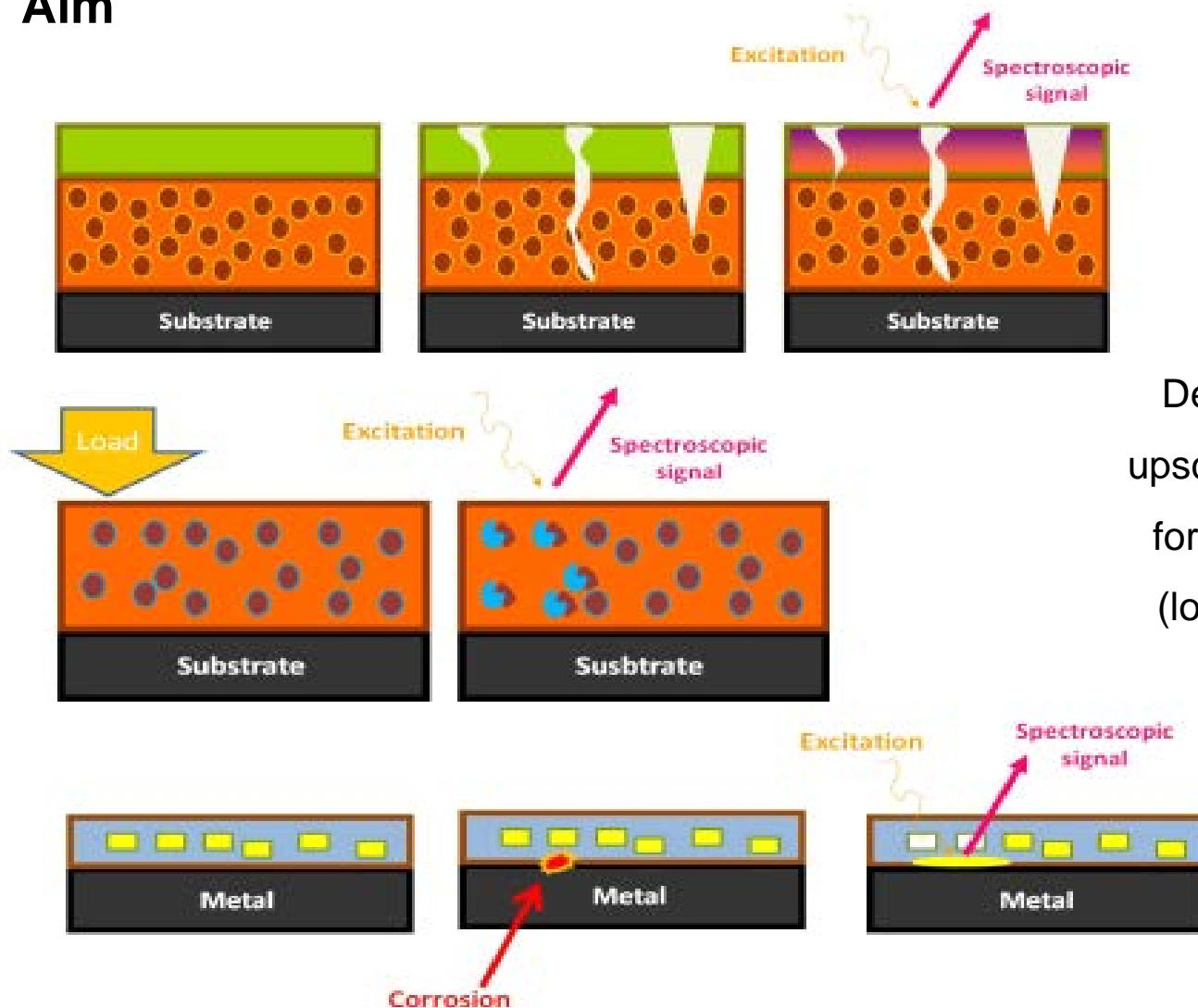
Chemetall, Frankfurt / M.

Nico Scharnagl

Helmholtz-Zentrum Geesthacht, MagIC

Description of Project

Aim



Design, synthesize, develop and upscale a set of innovative materials for sensing substrate degradation (load-carrying, corrosion) used in vehicle industry

Specific technical objectives are:

- ***Synthesis and characterization of micro and nanocapsules*** for controlled release of active species upon stimuli by different triggers: pH, presence of aggressive species, UV radiation, pressure.
- ***Incorporation of capsules in different coating formulations*** and characterization of sensing functionalities.
- ***Correlation between sensing and level of degradation***; optimization of coating components (capsules, coating formulations) to fine tune the desired level of detection.
- ***Study of coating properties*** considering different aspects: compatibility between components, shelf-life, pot-life, viscoelastic/flow properties of liquid formulations.
- ***Scale up of production*** of most promising capsules and, whenever necessary scale up of coating formulation technologies (available commercially or developed in house).
- ***Industrial validation*** and standard testing.

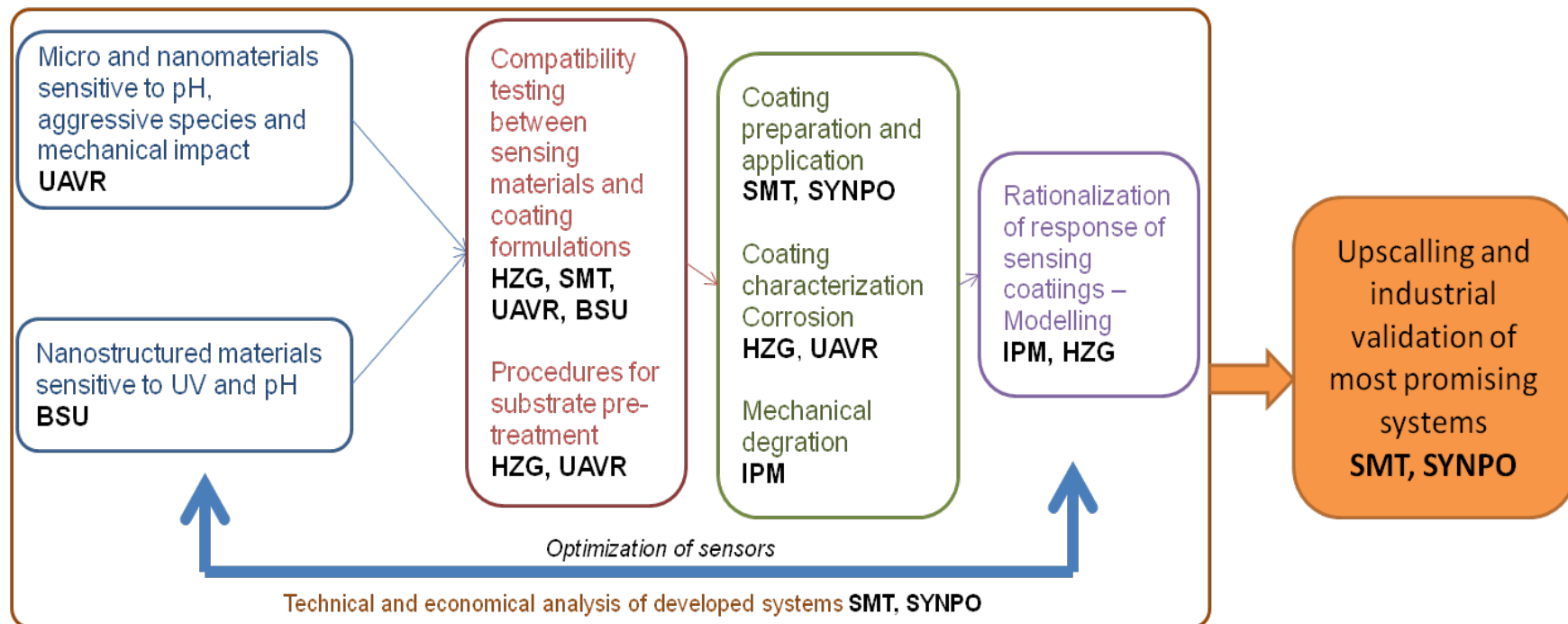
Description of Project

Partners

Partnership Member	Country
<u>Beneficiaries</u>	
University of Aveiro	PT
Helmholtz Zentrum Geesthacht Centre for Materials and Coastal Research GmbH	DE
Latvijas Universitates Polimeru mehanikas instituts	LV
Smallmatek Lda.	PT
SYNPO	CZ
<u>Partner organizations</u>	
Belarusian State University	BY

Description of Project

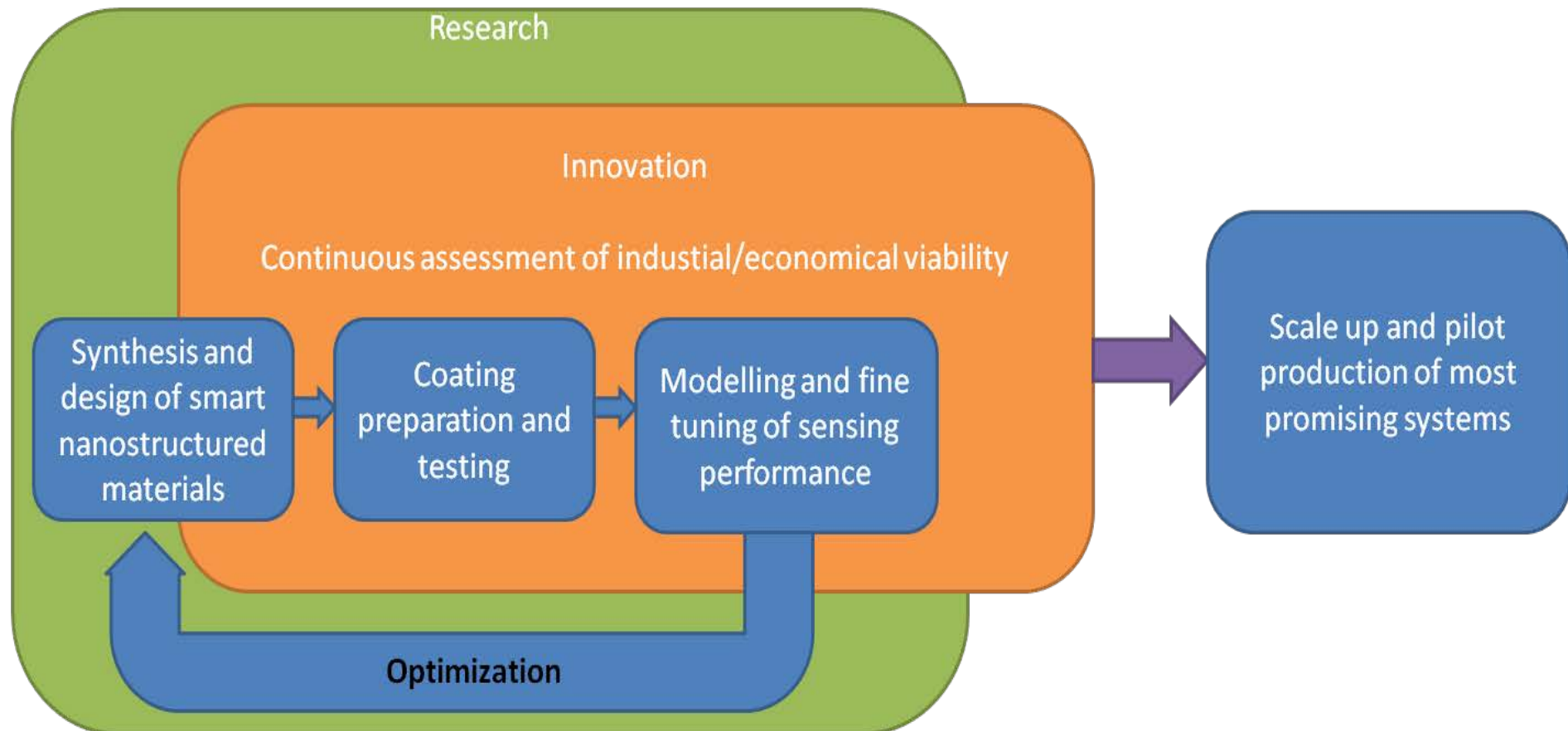
Partners



Map highlighting the complementary between the partners, planned work and tasks

Description of Project

Workpackages



Sensing corrosion: why?

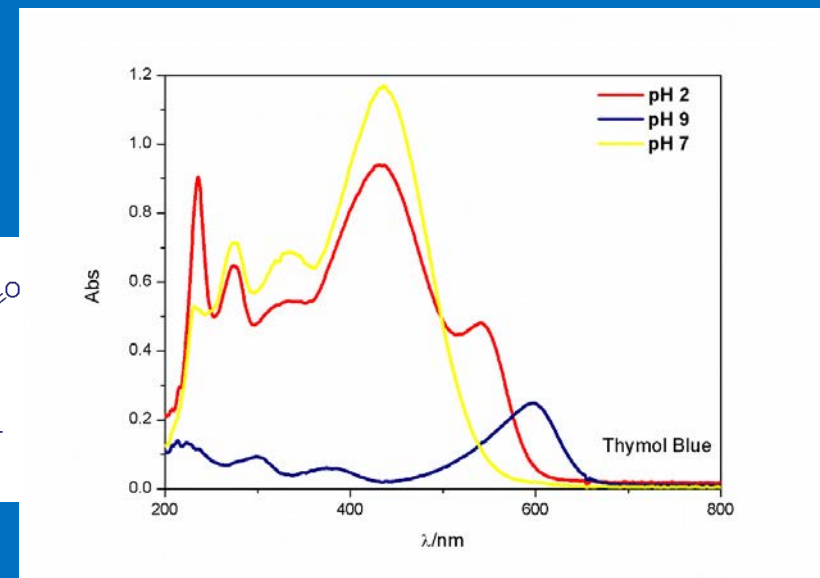
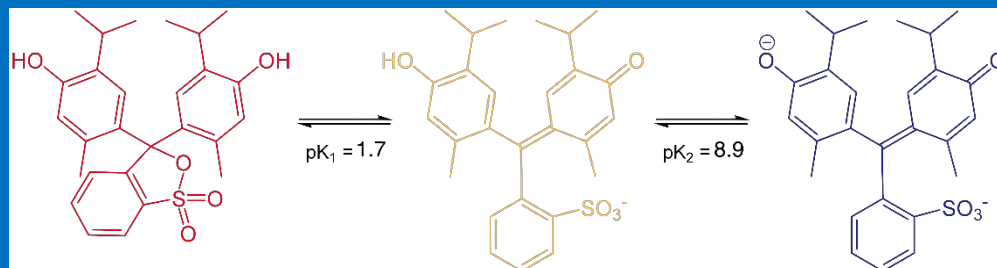
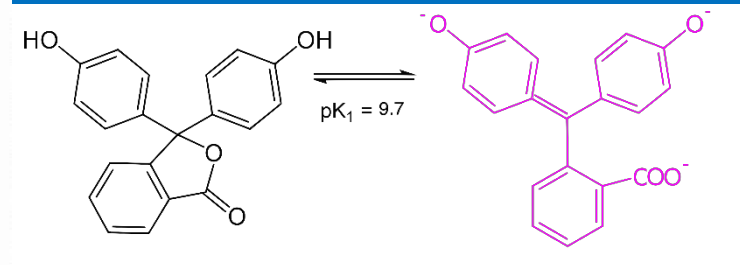
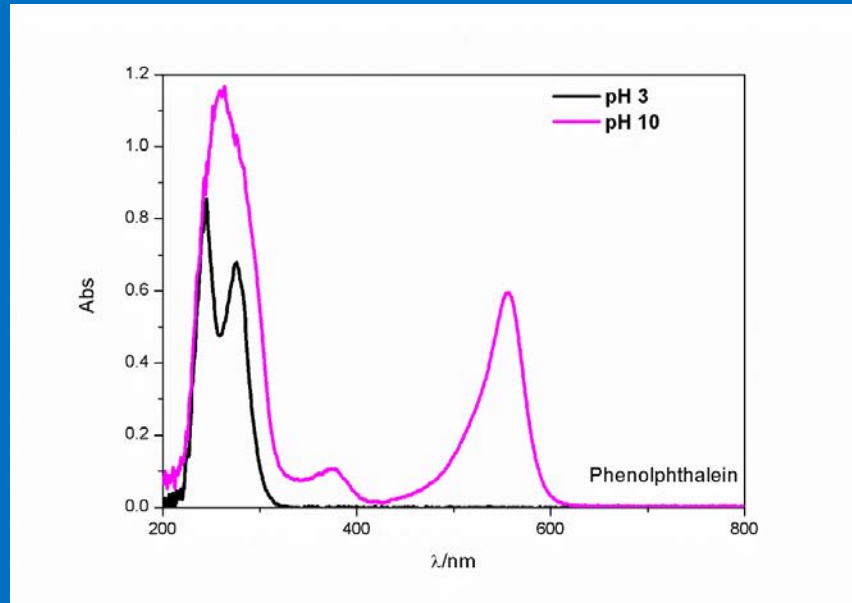
- Sensing vs. Protection
- Early detection = lower maintenance/repairing costs
- Continuous monitoring (infrastructures with long-term service life)
- Mechanistic understanding of corrosion processes

pH indicator molecules

- Signal accessible to human eye: color!
- Simple detection, no need for extra equipment
- Applied in temporary coatings
- Can be used for studying corrosion mechanisms

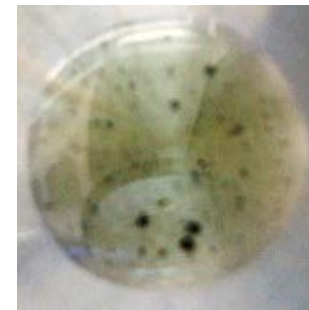
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pH Indicators

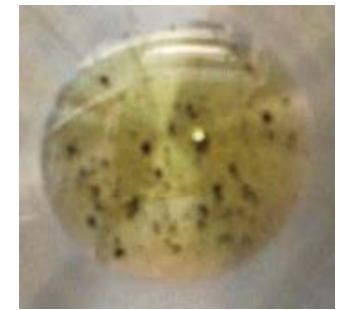


Challenges

- correlation between color and degree of degradation (quantitative information)
- modification of the rheological properties of coating formulations
- early revelation



Bromothymol Blue



Thymol Blue

Immobilization

- limit interaction between species and coating formulations
- limit photodegradation (increase stability)
- release dyes when conditions suitable with corrosion are observed (pH, presence of chlorides)

pH Indicators

Hosting structures

Si nanocapsules
LDHs

Tests in solution (SIET)

Al-Cu
AZ31

Rheological and mechanical charact.

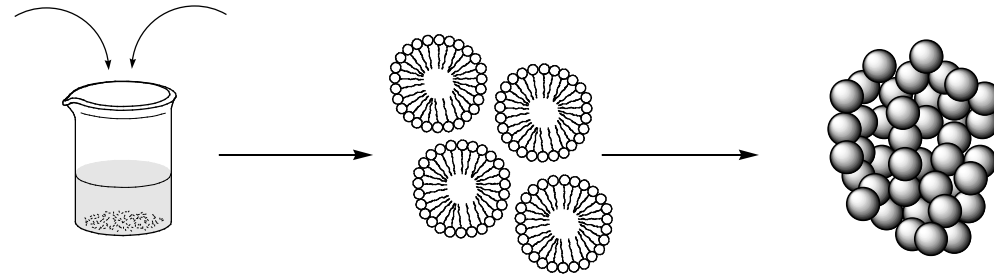
Water-based epoxy resin
High solid content epoxy

Coating performance

pH Indicators – Hosting Structures

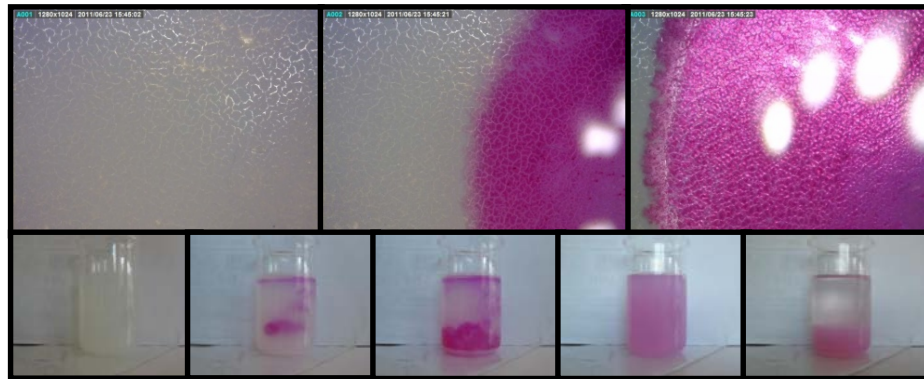
Case 1 – Silica Nanocapsules

Monomers/precursors, surfactants,
water, solvents and active compounds



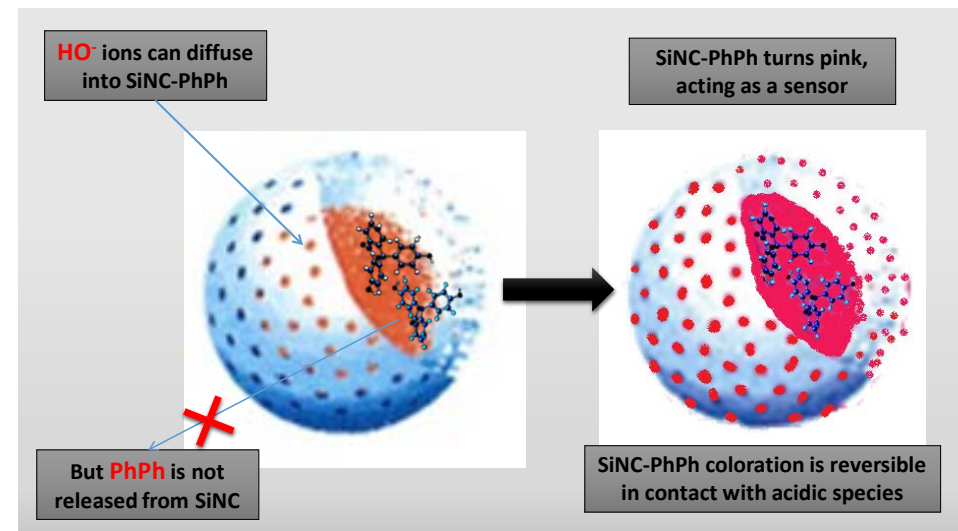
O/W emulsion

Silica nanocapsules



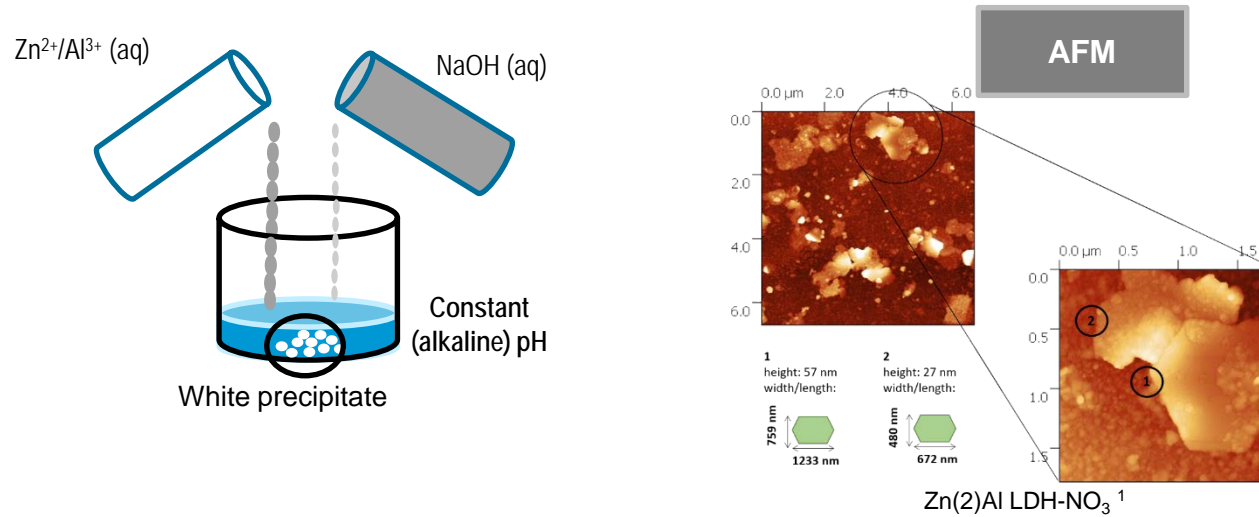
Addition of NaOH
solution

Nanocapsules change color
solution remains colorless

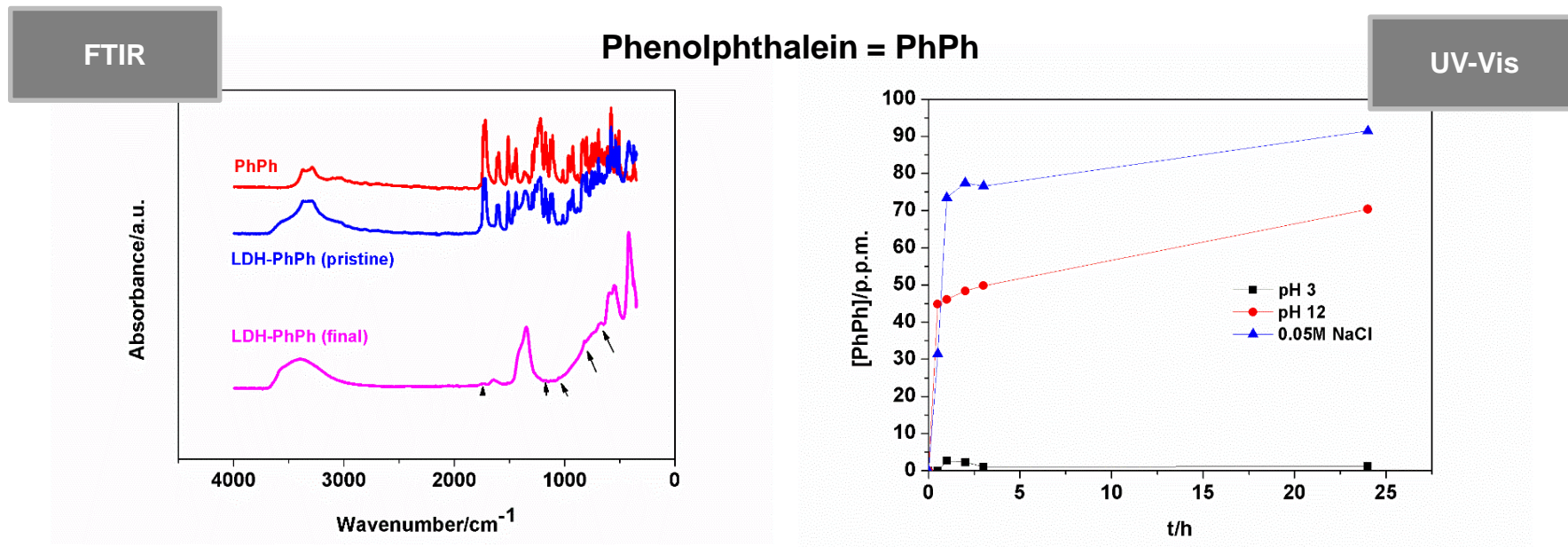


pH Indicators – Hosting Structures

Case 2 – Layered Double Hydroxides



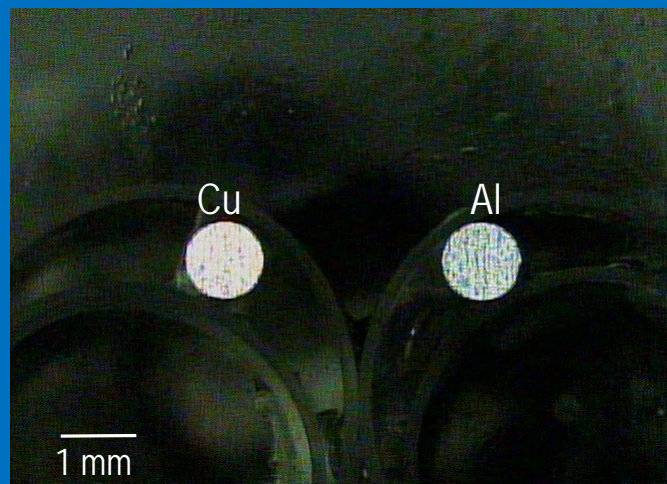
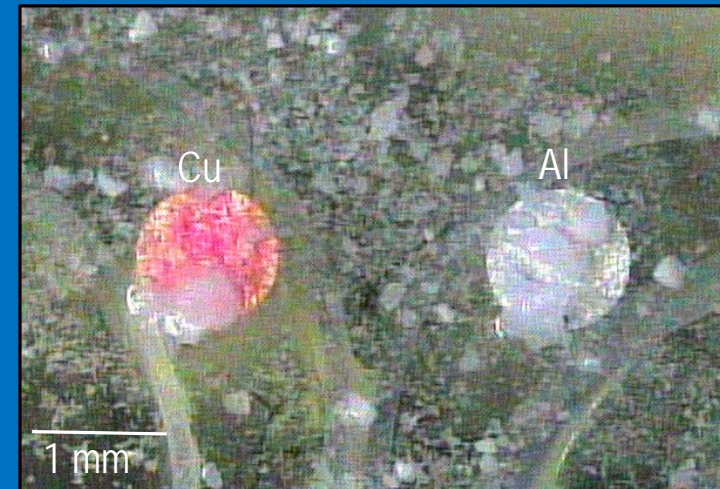
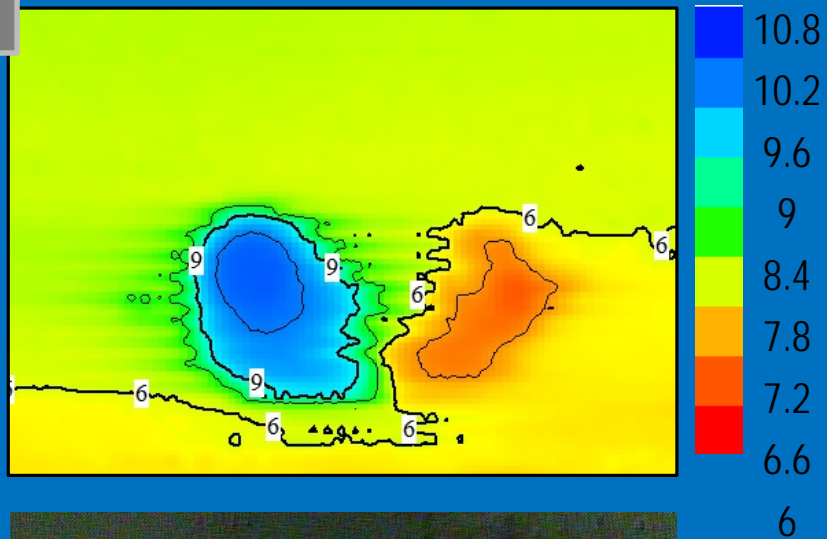
¹ T. Galvão *et al.*, J. Colloid Interface Sci. 2016, 468, 86–94.



pH Indicators – Tests in Solutions

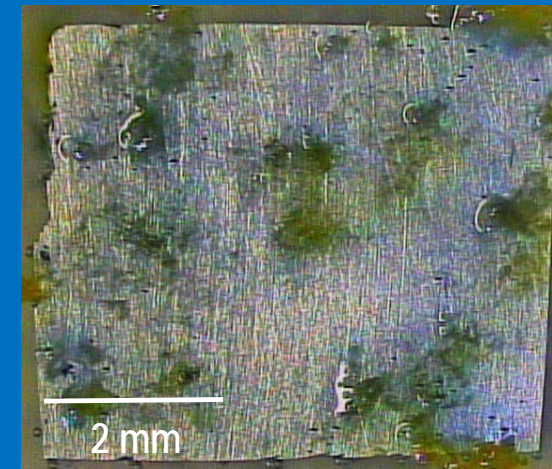
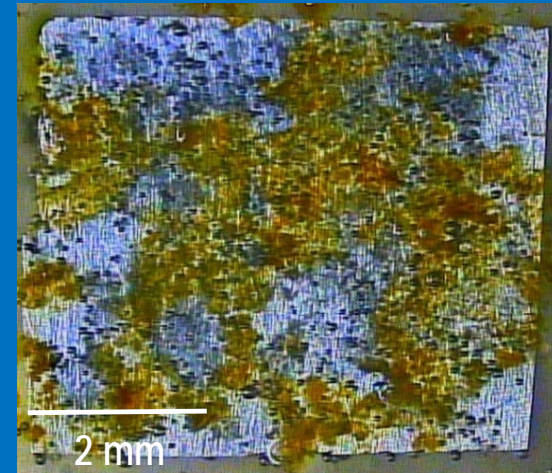
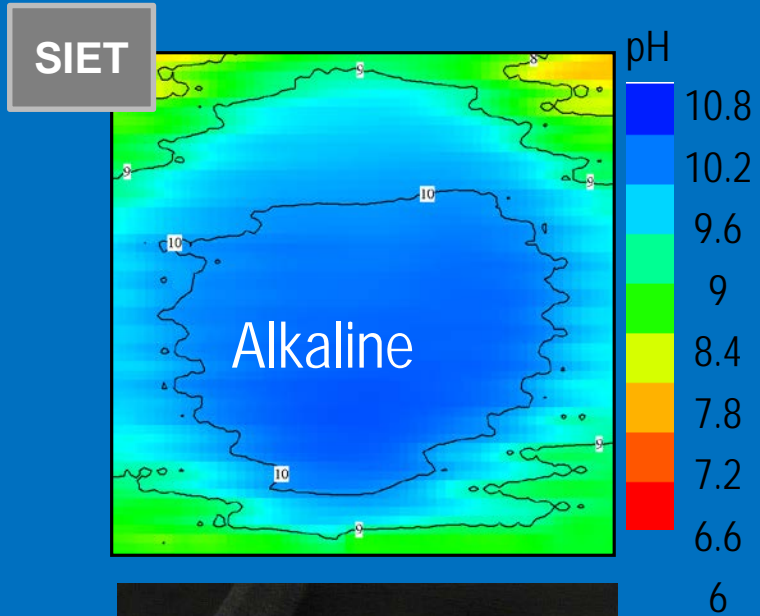
Al-Cu (LDH-PhPh)

SIET



pH Indicators – Tests in Solutions

AZ31 (Chitosan-TB)



Coating formulations:

- Water-based epoxy (CHS-EPOXY 200 V 55) - water dispersion of an epoxy resin; used for high performance floor coating of concrete, wood, metal and other stable substrates.
- High solid content epoxy (CHS-EPOXY 573) - low molecular weight liquid epoxy resin based on bisphenol A and bisphenol F; used for casting applications and production of insulating materials.

Hosting structures:

- LDH (20 wt% water slurry) – LDH particles without sensing molecules.

pH Indicators – Mechanics

Properties of coating films



Water based epoxy



1 % LDH



High solid content epoxy



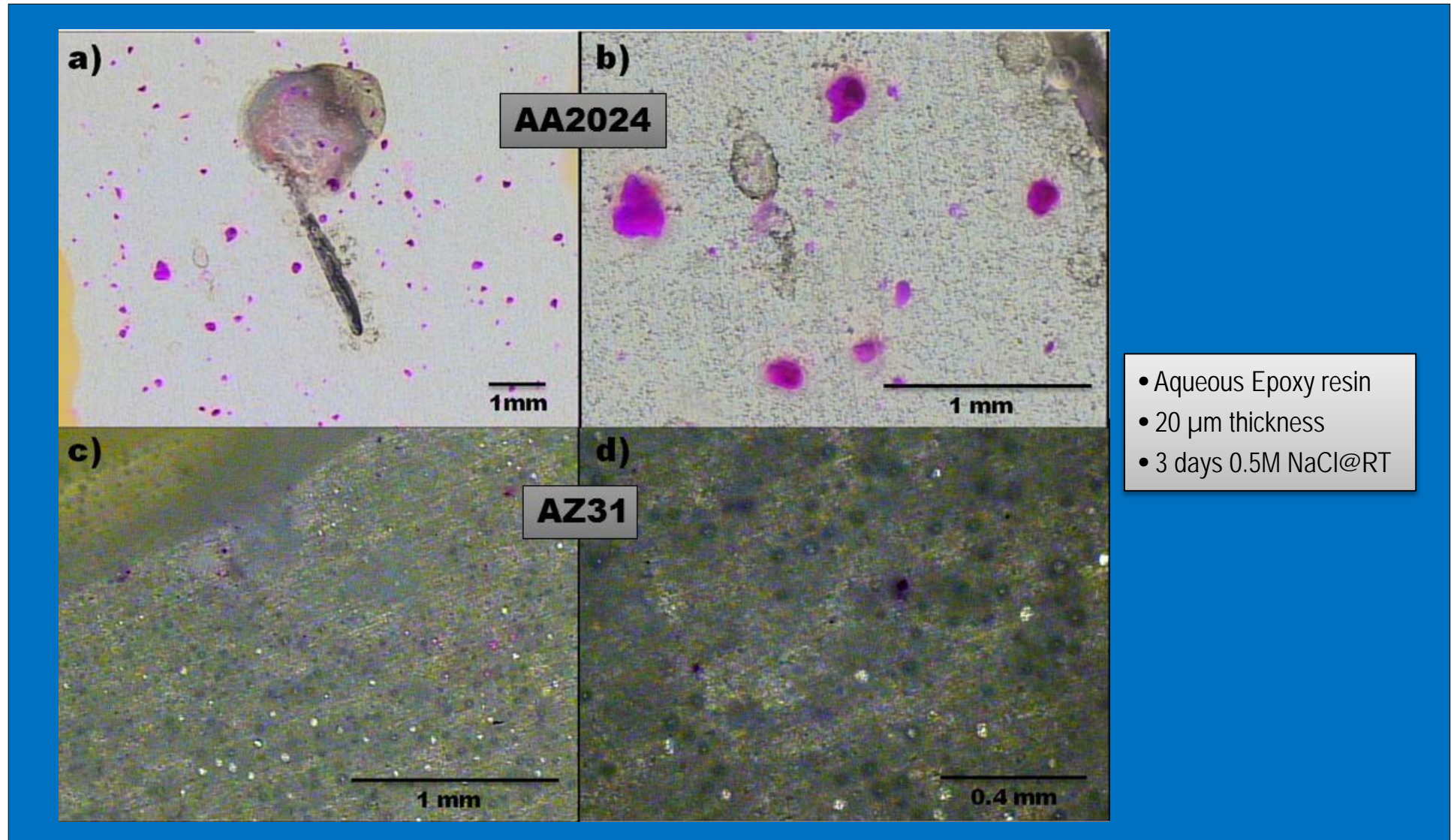
1 % LDH

Pendulum hardness	Reference	+13 %	Reference	−1 %
	Reference	+3 %	Reference	+2 %
Impact resistance	Reference	≈	Reference	≈
Bend test	Reference	≈	Reference	≈
T_g / °C	68	---	99.8	102.4
Tensile strength (free films)	Reference	−21 % ^a	Reference	≈

^a this value needs other tests and further confirmation

pH Indicators – Coating performance

(SiNC_PhPh)



Conclusions

- Immobilization of pH indicators in hosting structures can limit/control the release of dyes.
- Color changes were correlated with corrosion activity in Al-Cu and Mg alloy AZ31.
- Promising results in terms of corrosion detection for coatings with inorganic and polymeric systems for AA2024 and AZ31.

Acknowledgements



<http://smarcoatrise.wix.com/smarcoat>



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Germany



Smallmatek
Portugal



University of Latvia
Latvia



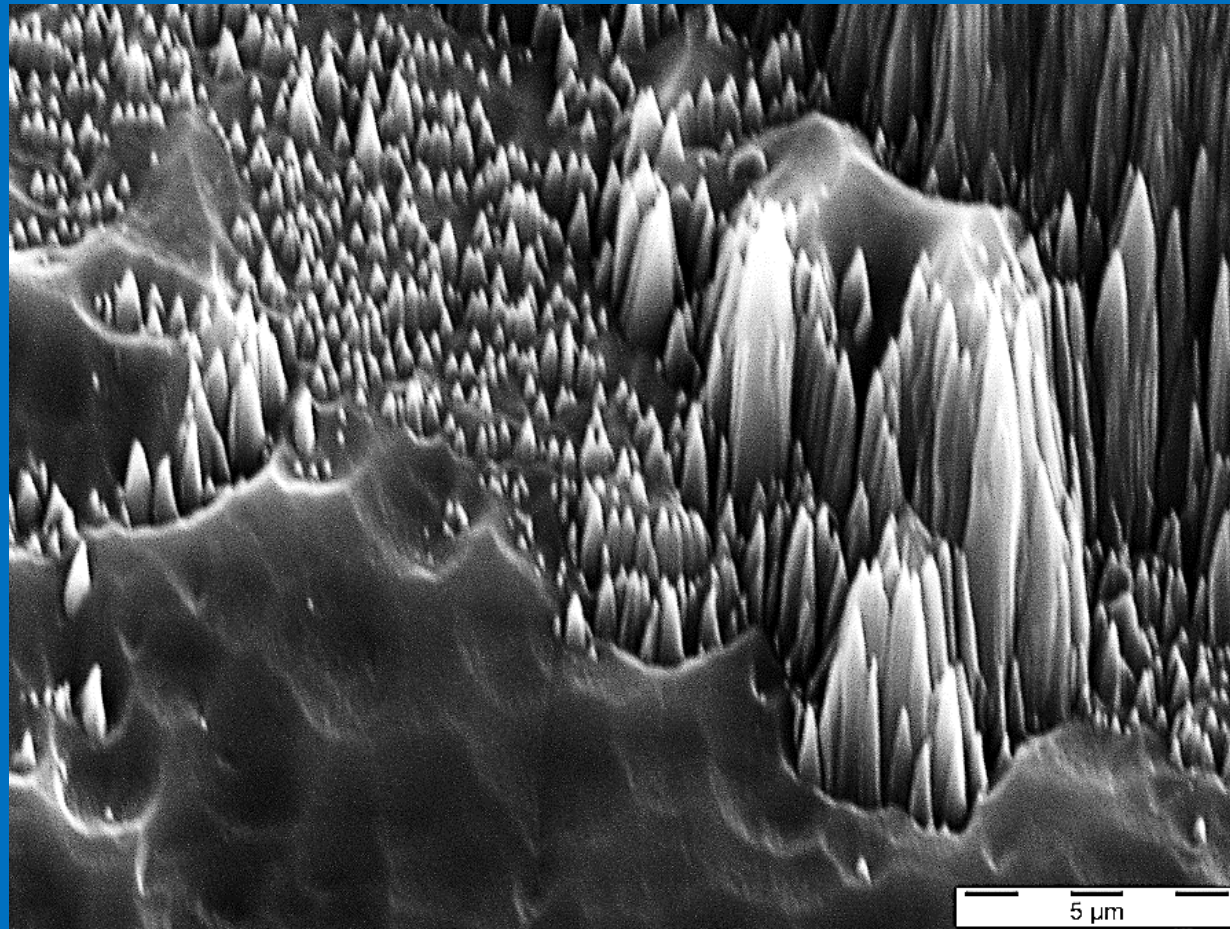
Belarusian State University
Belarus



Synpo
Czech Republic

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Thank you for your Attention 😊



SEM micrograph of a Mg alloy after Ar-etching

Only understanding the past offers perspectives for the future

(Konfuzius)